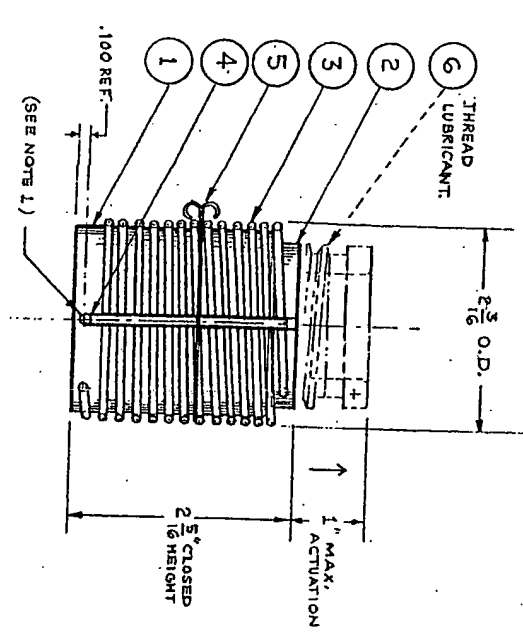
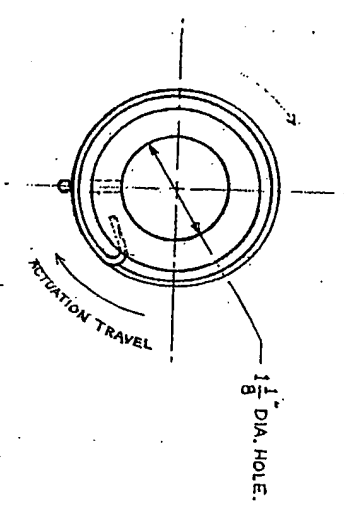
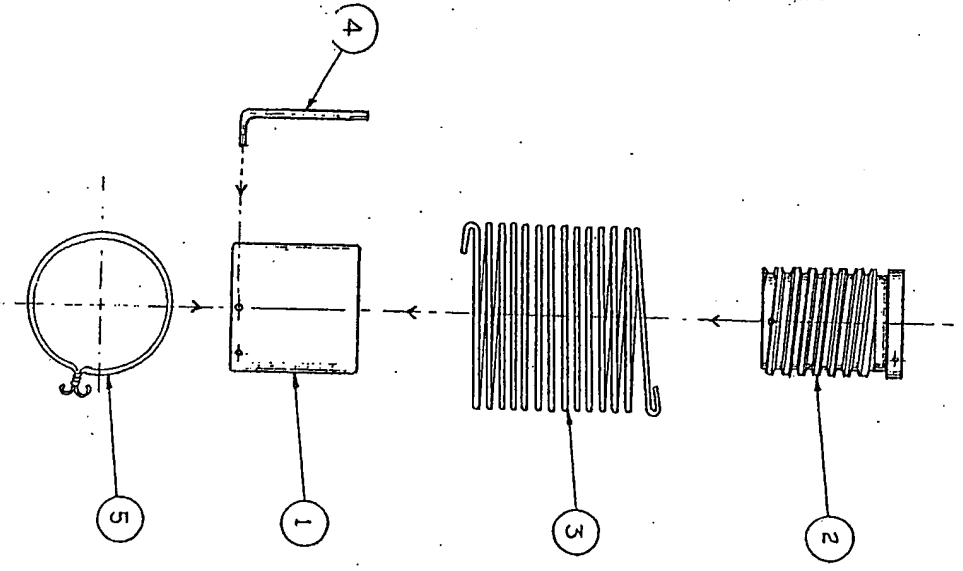


EXHIBIT F

NOTE: 1- SAFETY PIN HOLE: (WATCHMAN NOTE) SCREW ITEM 2 INTO ITEM 1 NUT FULL DOWN POSITION W/ MINOR BACKOFF SO THREADS DON'T BIND. ORIENT SPRING MTS. HOLES IN LINE W/ ONE ANOTHER & DRILL #397(.099) DIA. HOLE THRU BOTH PARTS TO 1 1/8" I.D. THIS WILL ALLOW SAFETY PIN TO LOCK THE ASSEMBLY DOWN WHEN FULLY SPRING LOADED.

CAUTION NOTE: INSURE THE POWER MODULE ASSEMBLY IS INSTALLED AND RETAINED WITH A TIE ROD, WASHER AND TIE ROD NUT PROPERLY TORQUED DOWN AGAINST THE ASSEMBLY BEFORE REMOVING THE TIE WIRE AND SAFETY PIN. PERSONAL INJURY MAY RESULT IF NOT INSTALLED CORRECTLY!



ASSEMBLY
(FULL SCALE)

ITEM	PART NO.	PART NAME	DESCRIPTION	QTY.
6	1006	LUBRICANT	THE FLOW-SUPERIOR LUBRICANT AS	1
5	1005	TIE WIRE	W/ TIE-ON SHERMAN-WILLIAMS CO. BECD	1
4	1004	SAFETY PIN	# 20 TO # 19 GAUGE BLACK OR AS GALVANIZED STEEL UTILITY WIRE (REQD)	1
3	1003	SPRING	(SEE DWG. NO. 1003)	1
2	1002	SCREW	(SEE DWG. NO. 1002)	1
1	1001	NUT	(SEE DWG. NO. 1001)	1

PARTS LIST

Anchor Tiedown Systems, Inc.

205 CAMINO ALTO • # 135 • MILL VALLEY CA 94641
PH 415/288-0578 FAX 415/288-0578

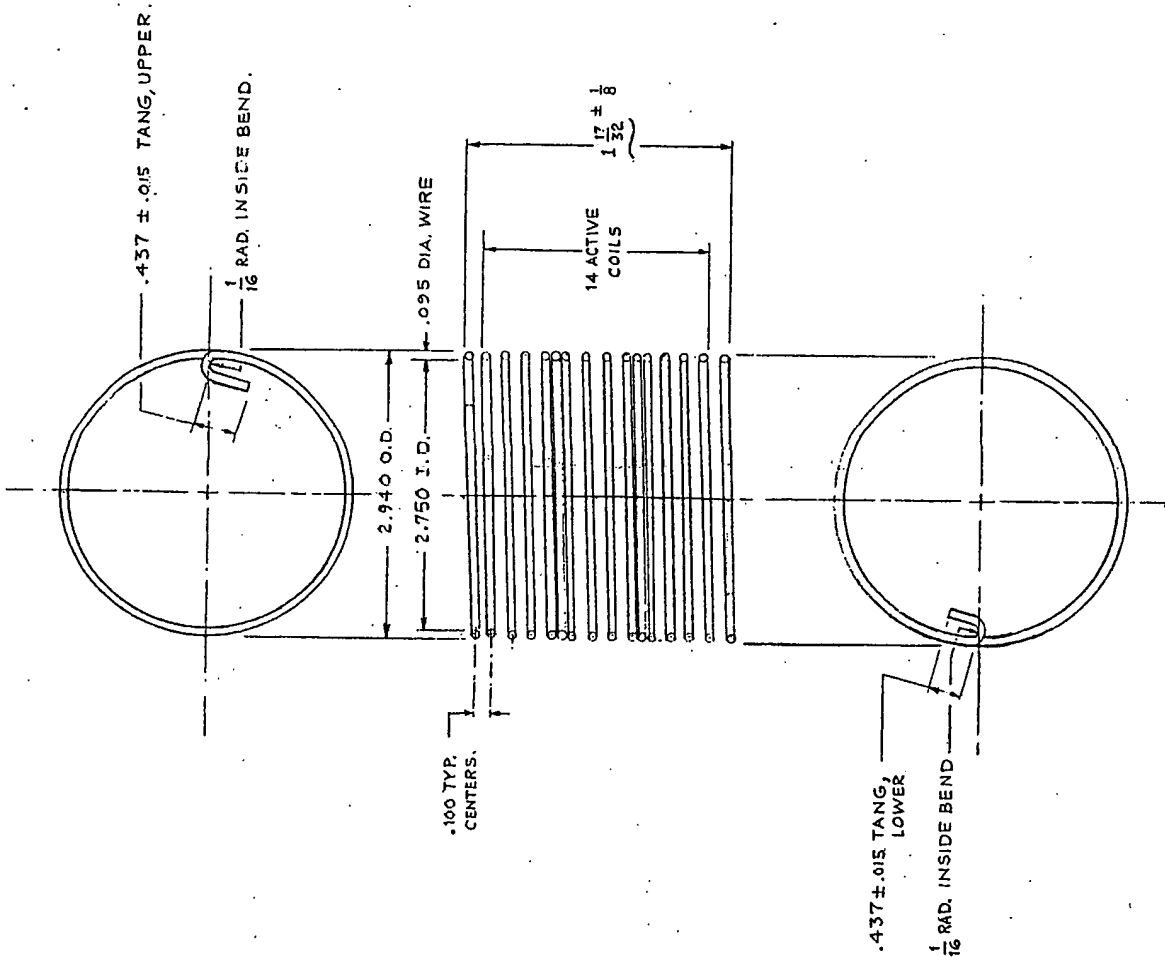
REV.	DESCRIPTION	DATE
1	REVISOR FOR PRODUCTION - AS BUILT	12/26/80
2	CHANGE	
3	REVISIONS	

SCALE	AS NOTED
DATE	12 MAY 1986
TITLE	POWER MODULE - MAIN ASSEMBLY
DRAWN BY	J. J. JONES
REVIEWED	
TOLERANCES:	FRACTIONAL: 3/16 IN. ANGULAR: 1/2°
DEFINITIONS:	SEE DRAWING NUMBER

Designed & Engineered By:
PROCTOR DEVELOPMENT, INC.
125 MITCHELL AVENUE - STE. L & O - SAN RAFAEL, CA 94903
415 / 478-8123
ORIGINAL CONCEPT BY KENNETH BOOLEY - INVENTOR

**PROPRIETARY
DESIGN**

PROPRIETARY
DESIGN



TORSION SPRING DATA
 LEFT HAND WOUND COILS.
 MATERIAL: #33(.095)±.002
 MUSIC WIRE S1
 ASTM-A228-93
 SAE - J178-94
 TOTAL NO. ACTIVE COILS: 14
 OUTER DIA.: 2.940
 INNER DIA.: 2.750
 COIL SPACING: 0.100
 ENDS: 0.43
 FINISH: STOCK- PHOSPHATE

Designed & Engineered By:

PROCTOR DEVELOPMENT
 225 MITCHELL AVENUE STELL & G. SAN I
 415 / 478-6123

ORIGINAL CONCEPT BY KENNETH BOE

SEE NEXT ASSEMBLY DWG. NO.

Anchor Tiedown System

205 CAMINO ALTO - # 335 - MILL VALLEY CA
 PH 408-338-0028 FAX 408-338-0572

SCALE	FULL	APPROVED BY
DATE 11 MAY 1998		
TITLE		
TORSION SPRING DETAIL - POWER MOD		
TOLERANCES: FRACTIONAL: 1/32 ANGULAR: 1/16		
DECIMAL: .XX ± .015 .XXX ± .005		

3 TORSION SPRING DETAIL -

REVISIONS	DATE	BY	CHANGE
1	3/24/98		REVISED FOR PRODUCTION - AS BUILT.

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STANDARD FORM NO. 101-1

BEST AVAILABLE COPY

**PROPRIETARY
DESIGN**

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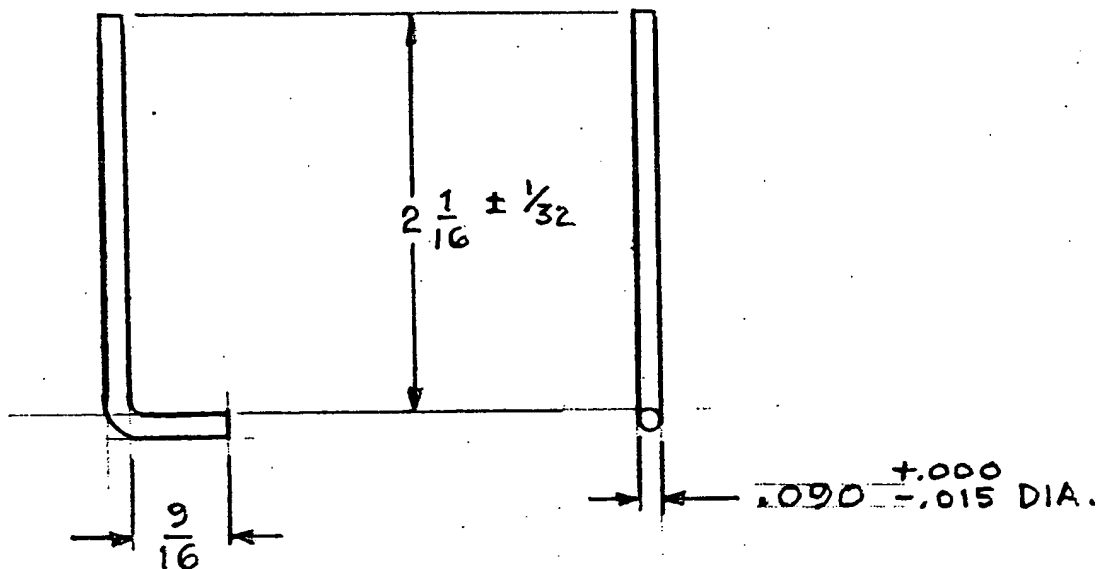
Designed & Engineered By:

PROCTOR DEVELOPMENT, INC.

125 MITCHELL AVENUE • STE. L & G • SAN RAFAEL CA 94903

415 / 479-5123

ORIGINAL CONCEPT BY KENNITH BOILEN - Inventor



④

SAFETY PIN DETAIL

MAT'L: .090 DIA. X 29/16 LG. WIRE, STEEL, ANNEALED
FINISH: BLACK OXIDE OR GALVANIZED.

SEE NEXT ASSEMBLY DWG. NO. 1000.

Anchor Tiedown Systems, Inc.

205 CAMINO ALTO • # 135 • MILL VALLEY CA 94941

PH: 415/389-0576 FAX: 415/389-0578



REV.

CHANGE

DATE

REVISIONS

SCALE FULL

APPROVED BY

DRAWN BY *al. Lemon*

DATE 12 MAY 1998

REVISED

TITLE

SAFETY PIN - POWER MODULE ASSEMBLY

TOLERANCES: FRACTIONAL: $\pm \frac{1}{32}$, ANGULAR: $\pm 1^\circ$

DECIMAL: .XX = $\pm .015$, .XXX = $\pm .005$

REV. NO.

DRAWING NUMBER

1004

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